

What is claimed is:

1. A method of analyzing flutter test data, the method comprising:
reading a plurality of data points, each data point representing an amplitude
versus a test time;
5 determining a number "N" of damped sine waves to fit to the plurality of data
points; and
fitting the number "N" of damped sine waves to the plurality of data points.
2. The method of Claim 1, wherein fitting the number "N" of damped sine waves to
10 the plurality of data points includes fitting the number "N" of damped sine waves to the
plurality of data points using a non-linear "N" damped sine wave fitting algorithm.
3. The method of Claim 1, wherein determining a number "N" of damped sine waves
to fit to the plurality of data points includes comparing a magnitude of a time history
15 response for a sine wave mode to a total transducer response.
4. The method of Claim 1, wherein determining a number "N" of damped sine waves
to fit to the plurality of data points includes:
determining a fit error between a candidate sine wave mode and the plurality of
20 data points; and
comparing a magnitude of a time history response for the candidate sine wave
mode to the fit error.
5. The method of Claim 1, wherein fitting the number "N" of damped sine waves to
25 the plurality of data points includes:
determining a fit error between a sine wave mode and the plurality of data points;
and
applying a Fast-Fourier Transform function to the fit error to estimate a next sine
wave mode to be included in the non-linear "N" damped sine wave fitting algorithm.
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6. The method of Claim 1, wherein fitting the number "N" of damped sine waves to
the plurality of data points includes:
assessing a significance of a sine wave mode; and
determining whether to include the sine wave mode in the non-linear "N" damped
35 sine wave fitting algorithm based on the assessment.



7. The method of Claim 6, wherein assessing a significance of a sine wave mode includes determining an amplitude factor for the sine wave mode.

5 8. The method of Claim 6, wherein assessing a significance of a sine wave mode includes determining an amplitude factor for the sine wave mode, the amplitude factor being a function of a ratio of an amplitude over an amplitude range of the sine wave mode.

9. The method of Claim 8, wherein assessing a significance of a sine wave mode
10 further includes determining the sine wave mode to be insignificant when the amplitude factor is less than or approximately equal to an average error value.

10. The method of Claim 8, wherein assessing a significance of a sine wave mode further includes determining the sine wave mode to be insignificant when the amplitude
15 factor is less than or approximately equal to a square root of an average error value squared.

11. The method of Claim 1, wherein reading a plurality of data points includes:
reading a first plurality of data points corresponding to a first test sensor; and
reading a second plurality of data points corresponding to a second test sensor.

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12. A method of analyzing flutter test data, the method comprising:
reading a plurality of sets of data points obtained from a plurality of test sensors,
each set of data points representing an amplitude versus a test time for a corresponding one
of the plurality of test sensors;

25 determining which of the plurality of sets of data points are useful sets of data points;

for the useful sets of data points, performing a curve fit that includes determining
a number "N" of damped sine waves to fit to the useful sets of data points; and
fitting the number "N" of damped sine waves to the useful sets of data points.

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13. The method of Claim 12, wherein fitting the number "N" of damped sine waves to the plurality of data points includes fitting the number "N" of damped sine waves to the plurality of data points using a non-linear "N" damped sine wave fitting algorithm.



14. The method of Claim 12, wherein determining a number "N" of damped sine waves to fit to the useful sets of data points includes comparing a magnitude of a time history response for a sine wave mode to a total transducer response.

5 15. The method of Claim 12, wherein determining a number "N" of damped sine waves to fit to the useful sets of data points includes:

determining a fit error between a candidate sine wave mode and the useful sets of data points; and

10 comparing a magnitude of a time history response for the candidate sine wave mode to the fit error.

16. The method of Claim 12, wherein fitting the number "N" of damped sine waves to the useful sets of data points includes:

15 determining a fit error between a sine wave mode and the useful sets of data points; and

applying a Fast-Fourier Transform function to the fit error to estimate a next sine wave mode to be included in the non-linear "N" damped sine wave fitting algorithm.

20 17. The method of Claim 12, wherein fitting the number "N" of damped sine waves to the useful sets of data points includes:

assessing a significance of a sine wave mode; and

determining whether to include the sine wave mode in the non-linear "N" damped sine wave fitting algorithm based on the assessment.

25 18. The method of Claim 17, wherein assessing a significance of a sine wave mode includes determining an amplitude factor for the sine wave mode.

30 19. The method of Claim 17, wherein assessing a significance of a sine wave mode includes determining an amplitude factor for the sine wave mode, the amplitude factor being a function of a ratio of an amplitude over an amplitude range of the sine wave mode.

35 20. The method of Claim 19, wherein assessing a significance of a sine wave mode further includes determining the sine wave mode to be insignificant when the amplitude factor is less than or approximately equal to an average error value.



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21. The method of Claim 19, wherein assessing a significance of a sine wave mode further includes determining the sine wave mode to be insignificant when the amplitude factor is less than or approximately equal to a square root of an average error value squared.

22. The method of Claim 12, wherein fitting the number “N” of damped sine waves to the useful sets of data points includes:

determining an error value for each useful data set; and
scaling the useful data set to evenly weight the fit for each useful data set.

23. A machine-readable medium having instructions stored thereon for execution by a processor to perform a method of analyzing flutter test data, the method comprising:

reading a plurality of data points, each data point representing an amplitude versus a test time;

determining a number “N” of damped sine waves to fit to the plurality of data points; and

fitting the number “N” of damped sine waves to the plurality of data points.

24. The medium of Claim 23, wherein fitting the number “N” of damped sine waves to the plurality of data points includes fitting the number “N” of damped sine waves to the plurality of data points using a non-linear “N” damped sine wave fitting algorithm.

25. The medium of Claim 23, wherein determining a number “N” of damped sine waves to fit to the plurality of data points includes comparing a magnitude of a time history response for a sine wave mode to a total transducer response.

26. The medium of Claim 23, wherein determining a number “N” of damped sine waves to fit to the plurality of data points includes:

determining a fit error between a candidate sine wave mode and the plurality of data points; and

comparing a magnitude of a time history response for the candidate sine wave mode to the fit error.

27. The medium of Claim 23, wherein fitting the number “N” of damped sine waves to the plurality of data points includes:



determining a fit error between a sine wave mode and the plurality of data points;
and

applying a Fast-Fourier Transform function to the fit error to estimate a next sine wave mode to be included in the non-linear “N” damped sine wave fitting algorithm.

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28. The medium of Claim 23, wherein fitting the number “N” of damped sine waves to the plurality of data points includes:

assessing a significance of a sine wave mode; and

10 determining whether to include the sine wave mode in the non-linear “N” damped sine wave fitting algorithm based on the assessment.

29. The medium of Claim 28, wherein assessing a significance of a sine wave mode includes determining an amplitude factor for the sine wave mode.

15 30. The medium of Claim 28, wherein assessing a significance of a sine wave mode includes determining an amplitude factor for the sine wave mode, the amplitude factor being a function of a ratio of an amplitude over an amplitude range of the sine wave mode.

20 31. The medium of Claim 30, wherein assessing a significance of a sine wave mode further includes determining the sine wave mode to be insignificant when the amplitude factor is less than or approximately equal to an average error value.

25 32. The medium of Claim 30, wherein assessing a significance of a sine wave mode further includes determining the sine wave mode to be insignificant when the amplitude factor is less than or approximately equal to a square root of an average error value squared.

33. The medium of Claim 23, wherein reading a plurality of data points includes:
reading a first plurality of data points corresponding to a first test sensor; and
reading a second plurality of data points corresponding to a second test sensor.

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34. A system for analyzing flutter test data, comprising:
a control component;



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a computer operatively coupled to the control component and adapted to receive a plurality of test data points, the computer further being adapted to perform a method of analyzing the plurality of test data points, the method including:

- 5 determining a number “N” of damped sine waves to fit to the plurality
 of data points; and
 fitting the number “N” of damped sine waves to the plurality of data
 points.

10 35. The system of Claim 34, wherein fitting the number “N” of damped sine waves to
the plurality of data points includes fitting the number “N” of damped sine waves to the
plurality of data points using a non-linear “N” damped sine wave fitting algorithm.

 36. The system of Claim 34, wherein fitting the number “N” of damped sine waves to
the plurality of data points includes:

- 15 determining a fit error between a sine wave mode and the plurality of data points;
and

 applying a Fast-Fourier Transform function to the fit error to estimate a next sine
wave mode to be included in the non-linear “N” damped sine wave fitting algorithm.

20 37. The system of Claim 34, wherein fitting the number “N” of damped sine waves to
the plurality of data points includes:

- assessing a significance of a sine wave mode; and
 determining whether to include the sine wave mode in the non-linear “N” damped
sine wave fitting algorithm based on the assessment.

25 38. The system of Claim 34, wherein the plurality of test data points include a first
plurality of test data points from a first test sensor, and wherein the computer module is
further adapted to receive a second plurality of test data points from a second test sensor.

30 39. The system of Claim 34, wherein the computer includes a central processing unit
and a memory component.

 40. The system of Claim 34, wherein the computer includes an I/O component.



41. The system of Claim 34, further comprising a data acquisition component operatively coupled to at least one of the computer and the control component.

42. The system of Claim 41, wherein the data acquisition component includes a
5 plurality of data acquisition sensors.

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